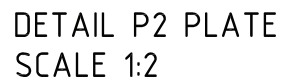















GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												



Technical drawing of a square plate. The overall width is 30 and the overall height is 30. There are two horizontal slots, each 1 unit wide and 1 unit high, spaced 30 units apart. The corners are chamfered with a 2x45° specification. The drawing includes dimension lines and arrows indicating the measurements.

1. NYLOCK SHALL BE APPLIED TO ALL BOLTS FOR LOCK TIGHT.
2. FIRST REMOVAL PREVAILING TORQUE OF NYLOCK IS 4.5 (kg.cm) FOR M6 BOLT.
3. NYLON 6 GRADE 101SW SHALL COMPLY TO FIRE STANDARD EN45545 HL3

5	3	RFW0920616				SPRING WASHER				B6 TO IS.3063-94 / MATL.AISI304			
4	3	RFN3860652				HEXAGONAL HEAD NUT				HEX HEAD NUT M6 TO IS: 1364 (PART-3)-2002, / MATL. : ISO:3506-79,Gr-A2-70,STAINLESS STEEL			
3	3	RFB3850645				HEXAGONAL FLANGE BOLT				M6x45 TO ISO 4162-90,Gr-A2-70, STAINLESS STEEL, WITH PRE-APPLIED ADHESIVE.			
2	1					PLATE						SUS304	
1	1	SET				CLEAT						SEE NOTE 3	
SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./IS	Wt. (Kg)
										MATERIAL			
						PRODUCT	MUMBAI METRO CARS L2 & L7						
						REF. DRG							
						MATERIAL							
						HEAT TREAT.	APPD	MS			05.03.20		
						SURFACE TREAT.	REV'D	IMS			05.03.20		
						TITLE	CHKD	SK			05.03.20		
						CLEAT (D10xD10xD10xD10)	DRWN	MR			05.03.20		
							SCALE		SHEET	Wt.(Kg)			
							1:1		1 OF 1	-			
ALT.NO.		ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.				ALT	
								525-60075					
							 BEML LIMITED <small>NEW FORTRESS, NEW DELHI</small>						